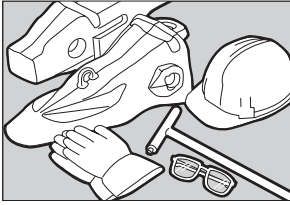
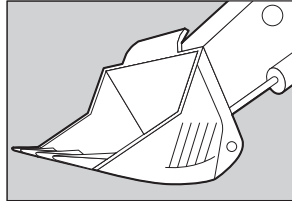


## General instructions for assembly and disassembly of MTG Systems StarMet® teeth

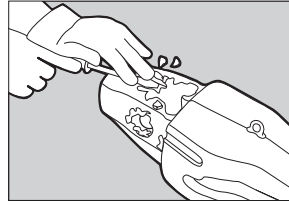
### Assembly instructions



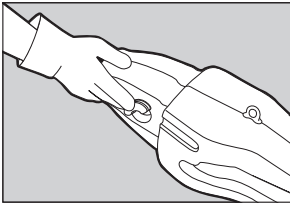
**Recommended equipment.** For assembly and disassembly of MTG Systems StarMet teeth require an extraction tool. The use of protective clothing is recommended: helmet, gloves and goggles.



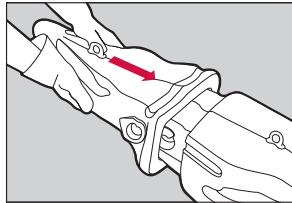
**Position the bucket.** In order to facilitate assembly and disassembly of the teeth, it is recommended to place the bucket so that the teeth are facing slightly upwards.



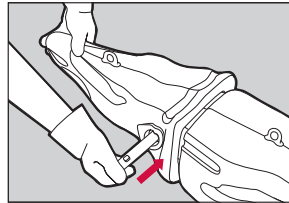
**Cleaning adapter.** Clean the whole tooth adapter nose and the retainer housing, to allow the subsequent assembly of the tooth and the retainer



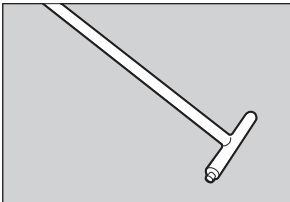
**Push in the retainer.** Push the retainer into the recess in the nose of the adapter.



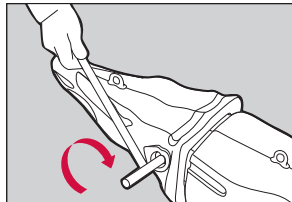
**Assemble the tooth.** Assemble the tooth on the nose of the adapter.



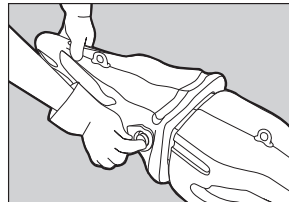
**Push in the pin.** Insert the pin by hand until it stops.



**Extraction tool.** Standard size square headed extraction tool.

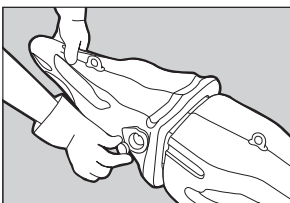


**Rotate the pin.** Place the square head of the extraction tool into the pin hole and rotate the pin clockwise.

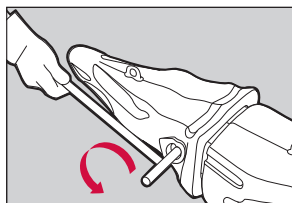


**Attach the cover.** Put on a stopper to prevent the pin hole becoming filled with soil, saving time and cleaning when disassembling.

### Disassembly instructions



**Remove the stopper.** Remove the stopper to allow the removal of the pin using the extraction tool.



**Rotate the pin.** Place the square head of the extraction tool into the pin hole and rotate the pin anti-clockwise.

